

# PAK BENELUX

*Safety Wears*



Online Production Watching Facility

**CE CERTIFIED**  
GLOVES &  
WELDER  
CLOTHING

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SMETA the Sedex Members Ethical Trade Audit  
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**BSCI**  
BUSINESS SOCIAL COMPLIANCE INITIATIVE  
CERTIFIED

ISO  
9001 & 14001  
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**HIGHEST RANGE OF**  
**CE APPROVED GLOVES**

**IN PAKISTAN**

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**WELDING GLOVES**  
**SW-1184 SERIES**



Notified Body No. 1023  
**INSTITUT PRO TESTOVÁNÍ A CERTIFIKACI, a.s.**  
 trida Tomase Bati 299, Louky, 763 02 Zlín, Czech Republic  
 www.itczlin.cz

## EU Type-Examination Certificate

### No. 24 0035 T/NB

issued in the compliance with the Regulation (EU) 2016/425 of the European Parliament and of the Council of 9 March 2016 on personal protective equipment and repealing Council Directive 89/686/EEC (Module B), for personal protective equipment of category II:

#### WELDING GLOVES SERIES SW-1184 Series

Type: **SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3, SW-1185MG2-RB, SW-1184MG2-RB**

#### Manufacturer:

**PAK BENELUX SAFETY WEARS**  
**SAIDPUR ROAD, 13KM PINDI PANJORAN 51310 SIALKOT**  
**PAKISTAN**  
 Tax Registration No: 3963724-7

This Certificate confirms that above referenced personal protective equipment (PPE) fulfils the essential health and safety requirements as they are stated in the Regulation (EU) 2016/425 of the European Parliament and of the Council, specified in detail in the harmonized technical standard:

ČSN EN 388+A1:2019 (EN 388:2016+A1:2018)  
 ČSN EN 12477:2001/A1:2005 (EN 12477:2001/A1:2005)

and technical standards:

ČSN EN ISO 21420:2021 (EN ISO 21420:2020)  
 ČSN EN 407:2021 ed. 2 (EN 407:2020)


The PPE is produced in compliance with the manufacturer's technical file. The detailed product descriptions, the results of technical file examination as well as the test results including their evaluation are presented in the ITC's Evaluation Report No. 723302562/2024 that is an integral part of this Certificate.

#### Condition of this certificate use and related information:

- It applies only to the above referenced type of category II PPE submitted to test.
- It does not imply that the Notified Body has performed any surveillance or control of PPE manufacture.
- The manufacturer is obligated to assure that all PPEs of the respective type conform to the type approved by this Certificate.
- The applicant shall inform the Notified Body of all technology changes in manufacture of the approved type and as consequence of the technical advances he shall regularly keep himself informed of any standard changes as well as modifications of testing methods conducted by the Notified Body, which shall approve these changes in necessary cases by the amendment of this Certificate.
- After fulfilling the relevant EU legislation requirements, the manufacturer shall affix to each PPE, of the above referenced type, the CE-marking according to principles laid down in Regulation (EC) no. 765/2008.



Issued in Zlín, on 25<sup>th</sup> January 2024  
 Valid until: 24<sup>th</sup> January 2029

  
 Mgr. Jiří Heš  
 Representative of the Notified Body No. 1023



Notified Body No. 1023  
**INSTITUT PRO TESTOVÁNÍ A CERTIFIKACI, a.s.**  
 trida Tomase Bati 299, Louky, 763 02 Zlín, Czech Republic  
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## Annex to EU Type-Examination Certificate

### No. 24 0035 T/NB

#### Manufacturer:

**PAK BENELUX SAFETY WEARS**  
**SAIDPUR ROAD, 13KM PINDI PANJORAN 51310 SIALKOT**  
**PAKISTAN**  
 Tax Registration No: 3963724-7

Products are suitable for protection of hand against mechanical and thermal risks at following levels:

	WELDING GLOVES SERIES SW-1184 Series		
	types: SW-1185MG2-RB, SW-1184MG2-RB (palm part grain leather)	types: SW-1184BK, SW-1184BK-VB1, SW-1184BK-MITTEN, SW-1184BK-SUPER, (palm part split leather)	types: SW-1184BK-RP2, SW-1184BK-RP3 (palm variant - full palm reinforcement, split leather)
	LEVEL	LEVEL	LEVEL
<b>According to EN ISO 21420</b>			
- Dexterity	2	1	1
<b>According to EN 388+A1</b>			
- Abrasion resistance	2	4	4
- Blade cut resistance	2	2	4
- Tear resistance	4	4	4
- Puncture resistance	4	4	4
- TDM: cut resistance	B - SW-1184MG2-RB F - SW-1185MG2-RB	X	X
<b>According to EN 407 ed. 2</b>			
- Burning behaviour	4	4	4
- Contact heat	2	2	3
- Convective heat:	3	3	3
- Radiant heat	1	1	1
- Small drops of molten metal	4	4	4
- Large splashes of molten metal	2	2	2
<b>According to EN 12477/A1</b>			
	Type A	Type A	Type A



Issued in Zlín, on 25<sup>th</sup> January 2024  
 Valid until: 24<sup>th</sup> January 2029

  
 Mgr. Jiří Heš  
 Representative of the Notified Body No. 1023

## BLUE COLOR SERIES



SW:1184B

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined

## WELDING GLOVES

EN388:2016 + A1:2018



4 2 4 4 X

EN407:2020



4 2 3 1 4 2

EN ISO 21420: 2020



EN12477:2001 + A1 2005 Type A



SW:1184B-SUPER



SW:1184B-VB1



SW:1184B-MITTEN

## BLUE COLOR SERIES



SW:1184B-RP2

## WELDING GLOVES HEAVY DUTY

EN388:2016 + A1:2018



4 4 4 4 X

EN407:2020



4 3 3 1 4 2

EN ISO 21420: 2020



EN12477:2001 + A1 2005 Type A



SW:1184B-RP3

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined

## RED COLOR SERIES



SW:1184R

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined

## WELDING GLOVES

EN388:2016 +  
A1:2018



4 2 4 4 X

EN407:2020

EN ISO 21420: 2020



4 2 3 1 4 2

EN12477:2001 +  
A1 2005 Type A



SW:1184R-SUPER



SW:1184R-VB1



SW:1184R-MITTEN

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## RED COLOR SERIES



SW:1184R-RP2

## WELDING GLOVES HEAVY DUTY

EN388:2016 +  
A1:2018



4 4 4 4 X

EN407:2020

EN ISO 21420: 2020



4 3 3 1 4 2

EN12477:2001 +  
A1 2005 Type A



SW:1184R-RP3

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined

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## BLACK COLOR SERIES



SW:1184BK

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined

## WELDING GLOVES

EN388:2016 +  
A1:2018



4 2 4 4 X

EN407:2020

EN ISO 21420: 2020



EN12477:2001 +  
A1 2005 Type A

4 2 3 1 4 2



SW:1184BK-SUPER



SW:1184BK-VB1



SW:1184BK-MITTEN

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## BLACK COLOR SERIES



SW:1184BK-RP2

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined

## WELDING GLOVES HEAVY DUTY

EN388:2016 +  
A1:2018



4 4 4 4 X

EN407:2020

EN ISO 21420: 2020



EN12477:2001 +  
A1 2005 Type A

4 3 3 1 4 2



SW:1184BK-RP3

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## GRAY COLOR SERIES



SW:1184GY

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined



SW:1184GY-VB1



SW:1184GY-MITTEN

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## WELDING GLOVES

EN388:2016 + A1:2018



4 2 4 4 X

EN407:2020

EN ISO 21420: 2020



4 2 3 1 4 2

EN12477:2001 + A1 2005 Type A



SW:1184GY-SUPER

## GRAY COLOR SERIES



SW:1184GY-RP2

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined



SW:1184GY-RP3

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## WELDING GLOVES HEAVY DUTY

EN388:2016 + A1:2018



4 4 4 4 X

EN407:2020

EN ISO 21420: 2020



4 3 3 1 4 2

EN12477:2001 + A1 2005 Type A

## DARK GREEN COLOR SERIES



SW:1184DG

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined

## WELDING GLOVES

EN388:2016 +  
A1:2018



4 2 4 4 X

EN407:2020



4 2 3 1 4 2

EN ISO 21420: 2020



EN12477:2001 +  
A1 2005 Type A



SW:1184DG-SUPER



SW:1184DG-VB1



SW:1184DG-MITTEN

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## DARK GREEN COLOR SERIES



SW:1184DG-RP2



SW:1184DG-RP3

## WELDING GLOVES HEAVY DUTY

EN388:2016 +  
A1:2018



4 4 4 4 X

EN407:2020



4 3 3 1 4 2

EN ISO 21420: 2020



EN12477:2001 +  
A1 2005 Type A

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined

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## GREEN COLOR SERIES



SW:1184G

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined

## WELDING GLOVES

EN388:2016 +  
A1:2018



4 2 4 4 X

EN407:2020



4 2 3 1 4 2

EN ISO 21420: 2020



EN12477:2001 +  
A1 2005 Type A



SW:1184G-SUPER



SW:1184G-VB1



SW:1184G-MITTEN

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## GREEN COLOR SERIES



SW:1184G-RP2

## WELDING GLOVES HEAVY DUTY

EN388:2016 +  
A1:2018



4 4 4 4 X

EN407:2020



4 3 3 1 4 2

EN ISO 21420: 2020



EN12477:2001 +  
A1 2005 Type A

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined



SW:1184G-RP3

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## OLIVE COLOR SERIES



SW:1184OL

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined

## WELDING GLOVES



EN388:2016 + A1:2018



4 2 4 4 X

EN407:2020



4 2 3 1 4 2

EN ISO 21420: 2020



EN12477:2001 + A1 2005 Type A



SW:1184OL-SUPER



SW:1184OL-VB1



SW:1184OL-MITTEN

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## OLIVE COLOR SERIES



SW:1184OL-RP2



EN388:2016 + A1:2018



4 4 4 4 X

EN407:2020



4 3 3 1 4 2

EN ISO 21420: 2020



EN12477:2001 + A1 2005 Type A

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined



SW:1184OL-RP3

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## ORANGE COLOR SERIES



SW:1184OR

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined

## WELDING GLOVES



EN388:2016 +  
A1:2018



4 2 4 4 X

EN407:2020



4 2 3 1 4 2

EN ISO 21420: 2020



EN12477:2001 +  
A1 2005 Type A



SW:1184OR-SUPER



SW:1184OR-VB1



SW:1184OR-MITTEN

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## ORANGE COLOR SERIES



SW:1184OR-RP2

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined



SW:1184OR-RP3

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## WELDING GLOVES HEAVY DUTY



EN388:2016 +  
A1:2018



4 4 4 4 X

EN407:2020



4 3 3 1 4 2

EN ISO 21420: 2020



EN12477:2001 +  
A1 2005 Type A



## NATURAL COLOR SERIES



SW:1184N

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined

## WELDING GLOVES

EN388:2016 +  
A1:2018



4 2 4 4 X

EN407:2020



4 2 3 1 4 2

EN ISO 21420: 2020



EN12477:2001 +  
A1 2005 Type A



SW:1184N-SUPER



SW:1184N-VB1



SW:1184N-MITTEN

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## NATURAL COLOR SERIES



SW:1184N-RP2

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined

EN388:2016 +  
A1:2018



4 4 4 4 X

EN407:2020



4 3 3 1 4 2

EN ISO 21420: 2020



EN12477:2001 +  
A1 2005 Type A



SW:1184N-RP3

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## RED BROWN COLOR SERIES



SW:1184RB

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined

## WELDING GLOVES

EN388:2016 + A1:2018



4 2 4 4 X

EN407:2020

EN ISO 21420: 2020



4 2 3 1 4 2

EN12477:2001 + A1 2005 Type A



SW:1184RB-SUPER



SW:1184RB-VB1



SW:1184RB-MITTEN

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## RED BROWN COLOR SERIES



SW:1184RB-RP2



SW:1184RB-RP3

## WELDING GLOVES HEAVY DUTY

EN388:2016 + A1:2018



4 4 4 4 X

EN407:2020

EN ISO 21420: 2020



4 3 3 1 4 2

EN12477:2001 + A1 2005 Type A

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined

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## BEIGE COLOR SERIES



SW:1184BE

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined

## WELDING GLOVES

EN388:2016 + A1:2018



4 2 4 4 X

EN407:2020

EN ISO 21420: 2020



4 2 3 1 4 2

EN12477:2001 + A1 2005 Type A



SW:1184BE-SUPER



SW:1184BE-VB1



SW:1184BE-MITTEN

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## BEIGE COLOR SERIES



SW:1184BE-RP2



4 4 4 4 X

EN407:2020

EN ISO 21420: 2020



4 3 3 1 4 2

EN12477:2001 + A1 2005 Type A

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined



SW:1184BE-RP3

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## YELLOW COLOR SERIES



SW:1184Y

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined



SW:1184Y-VB1



SW:1184Y-MITTEN

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## WELDING GLOVES

EN388:2016 +  
A1:2018



4 2 4 4 X

EN407:2020



4 2 3 1 4 2

EN ISO 21420: 2020



EN12477:2001 +  
A1 2005 Type A



SW:1184Y-SUPER

## YELLOW COLOR SERIES



SW:1184Y-RP2

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined



SW:1184Y-RP3

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## WELDING GLOVES HEAVY DUTY

EN388:2016 +  
A1:2018



4 4 4 4 X

EN407:2020



4 3 3 1 4 2

EN ISO 21420: 2020



EN12477:2001 +  
A1 2005 Type A

## DARK BROWN COLOR SERIES

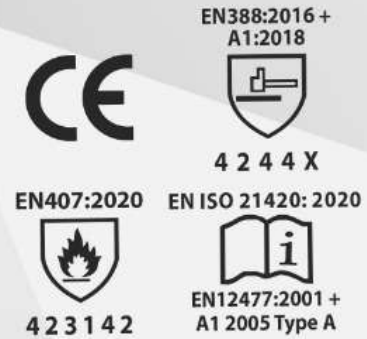
## WELDING GLOVES



SW:1184DB

### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined



SW:1184DB-SUPER



SW:1184DB-VB1



SW:1184DB-MITTEN

## DARK BROWN COLOR SERIES

## WELDING GLOVES HEAVY DUTY



SW:1184DB-RP2



### ART: SW-1184 Series

- Made of Cow Side Split Leather
- Reinforcement on Palm
- Kevlar Stitched & Fully Lined



SW:1184DB-RP3



**INSTITUT PRO TESTOVÁNÍ A CERTIFIKACI, a.s.**  
třída Tomáše Bati 299, Louky, 763 02 Zlín

## EVALUATION REPORT

Ref. No.: 723302562/2024

**Customer:** PAK BENELUX SAFETY WEARS  
SAIDPUR ROAD, 13KM PINDI PANJORAN  
51310 SIALKOT  
PAKISTAN

**Product:** WELDING GLOVES SERIES  
SW-1184 Series  
Type:  
SW-1184BK, SW-1184BK-MITTEN,  
SW-1184BK-SUPER, SW-1184BK-VB1,  
SW-1184BK-RP2, SW-1184BK-RP3,  
SW-1185MG2-RB, SW-1184MG2-RB

**Conformity assessed by:** Dipl. Ing. Daniela Olšanová *ott*

**Issued on:** 2024-01-25



*Mgr. Jiří Heš*  
Mgr. Jiří Heš  
Representative of Notified Body No. 1023



**INSTITUT PRO TESTOVÁNÍ A CERTIFIKACI, a. s.**  
Notified Body 1023  
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Ref. No. 723302562/2024  
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### Introduction

This Evaluation Report was issued on the basis of Application No. 723302562 for the assessment of conformity of personal protective equipment (PPE) with the basic requirements of Regulation (EU) 2016/425 of the European Parliament and of the Council of 9 March 2016 on personal protective equipment and repealing Council Directive 89/686/EEC.

This assessment should prove the fulfilment of EU legislation requirements for the purpose of the access of the assessed products to the EU market.

### 1. Identification of assessed personal protective equipment

A detailed description of the design and structure, including the drawing documentation and specifications of material used, is given in the file of technical documentation of the product WELDING GLOVES SERIES SW-1184 Series, Type: SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3, SW-1185MG2-RB, SW-1184MG2-RB.

The submitted documentation covers the following model and alternatives of the product:

Sample No. 723302562/A

#### WELDING GLOVES SERIES SW-1184 Series

Type: SW-1184BK (Sample No. 723302562/A/01)  
SW-1184BK-MITTEN (Sample No. 723302562/A/02)  
SW-1184BK-SUPER (Sample No. 723302562/A/03)  
SW-1184BK-VB1 (Sample No. 723302562/A/04)  
SW-1184BK-RP2 (Sample No. 723302562/A/05)  
SW-1184BK-RP3 (Sample No. 723302562/A/06)  
SW-1185MG2-RB (Sample No. 723302562/A/07)  
SW-1184MG2-RB (Sample No. 723302562/A/08)

#### Used materials:

**Upper material:** Cow split leather: 13 colour variants of split leather: black, natural, red brown, dark green, beige, olive, blue, yellow, dark brown, green, orange, grey, red  
Variable colour variants for types: SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2 and SW-1184BK-RP3  
Palm variant types: SW-1184BK-RP2, SW-1184BK-RP3 with full palm reinforcement

**Upper material:** Cow grain leather: colour white, red  
Cow split leather: black  
For types: SW-1185MG2-RB, SW-1184MG2-R (no colour variants)

**Gloves lining:** white lining - raised knitted fabric  
kevlar lining, yellow (only type SW-1185MG2-RB)

**Design:** the five-finger gloves, mittens

**Sizes:** 9 / 10 / 11 / 12

Classification:

WELDING GLOVES SERIES SW-1184 Series, Type: SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3, SW-1185MG2-RB, SW-1184MG2-RB are classified as **PPE Category II** by the manufacturer.

Intended use of the personal protective equipment

The gloves are designed for manual metal welding, cutting and joining procedures and for workers who are exposed to heat. The gloves are designed to protect against small splashes of molten metal, short-term flame action, contact, convection and radiant heat, large splashes of molten metal.

Protection function: Products are suitable for protection of hand against mechanical and thermal risks at following levels:

	WELDING GLOVES SERIES SW-1184 Series		
	types: SW-1185MG2-RB, SW-1184MG2-RB <i>(palm part grain leather)</i>	types: SW-1184BK, SW-1184BK-VB1, SW-1184BK-MITTEN, SW-1184BK-SUPER, <i>(palm part split leather)</i>	types: SW-1184BK-RP2, SW-1184BK-RP3 <i>(palm variant - full palm reinforcement, split leather)</i>
	LEVEL	LEVEL	LEVEL
<b>According to EN ISO 21420</b>			
- Dexterity	2	1	1
<b>According to EN 388+A1</b>			
- Abrasion resistance	2	4	4
- Blade cut resistance	2	2	4
- Tear resistance	4	4	4
- Puncture resistance	4	4	4
- TDM: cut resistance	B - SW-1184MG2-RB F - SW-1185MG2-RB	X	X
<b>According to EN 407 ed. 2</b>			
- Burning behaviour	4	4	4
- Contact heat	2	2	3
- Convective heat:	3	3	3
- Radiant heat	1	1	1
- Small drops of molten metal	4	4	4
- Large splashes of molten metal	2	2	2
<b>According to EN 12477/A1</b>			
	Type A	Type A	Type A

Design:

**WELDING GLOVES SERIES SW-1184 Series**

SW-1184BK  
base variant



SW-1184BK-MITTEN



SW-1184BK-RP2  
palm variant



SW-1184BK-SUPER



SW-1184BK-VB1



SW-1184BK-RP3  
palm variant



SW-1185MG2-RB  
kevlar lining



SW-1184MG2-RB





WELDING GLOVES SERIES SW-1184 Series, colour variants:

Colour	Type
Black	SW-1184BK-RP3, SW-1184BK-RP2, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK, SW-1184BK-VB1
Blue	SW-1184B-RP3, SW-1184B-RP2, SW-1184B-MITTEN, SW-1184B-SUPER, SW-1184B, SW-1184B-VB1
Red	SW-1184R-RP3, SW-1184R-RP2, SW-1184R-MITTEN, SW-1184R-SUPER, SW-1184R, SW-1184R-VB1
Orange	SW-1184OR-RP3, SW-1184OR-RP2, SW-1184OR-MITTEN, SW-1184OR-SUPER, SW-1184OR, SW-1184OR-VB1
Olive	SW-1184OL-RP3, SW-1184OL-RP2, SW-1184OL-MITTEN, SW-1184OL-SUPER, SW-1184OL, SW-1184OL-VB1
Green	SW-1184GR-RP3, SW-1184GR-RP2, SW-1184GR-MITTEN, SW-1184GR-SUPER, SW-1184GR, SW-1184GR-VB1
Yellow	SW-1184Y-RP3, SW-1184Y-RP2, SW-1184Y-MITTEN, SW-1184Y-SUPER, SW-1184Y, SW-1184Y-VB1
Red Brown	SW-1184RB-RP3, SW-1184RB-RP2, SW-1184RB-MITTEN, SW-1184RB-SUPER, SW-1184RB, SW-1184RB-VB1
Dark Brown	SW-1184DB-RP3, SW-1184DB-RP2, SW-1184DB-MITTEN, SW-1184DB-SUPER, SW-1184DB, SW-1184DB-VB1
Beige	SW-1184BE-RP3, SW-1184BE-RP2, SW-1184BE-MITTEN, SW-1184BE-SUPER, SW-1184BE, SW-1184BE-VB1
Natural	SW-1184N-RP3, SW-1184N-RP2, SW-1184N-MITTEN, SW-1184N-SUPER, SW-1184N, SW-1184N-VB1
Dark Green	SW-1184DG-RP3, SW-1184DG-RP2, SW-1184DG-MITTEN, SW-1184DG-SUPER, SW-1184DG, SW-1184DG-VB1
Grey	SW-1184GY-RP3, SW-1184GY-RP2, SW-1184GY-MITTEN, SW-1184GY-SUPER, SW-1184GY, SW-1184GY-VB1

## 2. Technical documentation

Technical documentation was submitted in the English language to assess the conformity of the WELDING GLOVES SERIES SW-1184 Series, Type: SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3, SW-1185MG2-RB, SW-1184MG2-RB on 2024-01-22. The file of technical documentation contains the items in according to Annex III of the Regulation (EU) 2016/425 of the European Parliament and of the Council.

## 3. Regulation (EU) 2016/425 of the European Parliament and of the Council of 9 March 2016 on personal protective equipment and repealing Council Directive 89/686/EEC

### 3.1 Basic requirements for the product and its specification in technical specifications

Regulation (EU) 2016/425 of the European Parliament and of the Council of 9 March 2016 on personal protective equipment and repealing Council Directive 89/686/EEC setting out technical requirements for personal protective equipment.

Tables No. 1 through 3 state the analysis of applicability of basic requirements according to Annex II of Regulation (EU) 2016/425 in the right column, supplemented in case of applicable requirements by articles of harmonised standards stated in their harmonisation annex ZA or



other technical specifications used for proving the conformity with respective partial requirement. "A" letter in the third column of the tables means that these requirements has been used for the given PPE, the "N/A" abbreviation (not applicable) means the requirement does not apply to the given PPE because it is irrelevant for the given intended use and/or the material used.

Column 4 of Tables No. 1 – 3 states the articles of harmonised standards which are linked, by means of cross links in the harmonisation annex ZA, to the respective basic requirement of Regulation (EU) 2016/425. Meeting these articles of the harmonised standard proves the conformity of the product with the given basic requirement stated in the right column.

The fifth column of Tables No. 1 – 3 states the articles of non-harmonised technical specifications by which the manufacturer proves the conformity with the respective basic requirement which is not included in harmonisation. These can be articles of non-harmonised national or international standards as well as articles of harmonised standards which are not connected with the given requirement by a link in the harmonisation annex ZA. In extraordinary cases, the respective basic requirement can be set quite specifically by the Regulation so the conformity can be assessed directly with this article of the Regulation without any necessity to specify the required by means of a harmonised standard or other technical specification.

In case of applicable requirements, the last column of Tables No. 1– 3 states the assessment of the given requirement, whether PPE passes or does not pass. "P" letter means PPE passes the given requirement; "N/P" means it does not pass it.

Table 1: Overview of basic requirements and technical specifications used in the PPE design. General requirements applicable to all PPE

Requirement number In Annex II	Requirement description	Application A – N/A	Article of the harmonised standard specifying the requirement (according to Annex ZA)	Other technical specification or the manner of proving the compliance with the requirement	Assessment P – N/P
1.1	Design principles	A	ČSN EN 12477/A1 art. 3	ČSN EN ISO 21420 art. 4.1	P
1.1.1	Ergonomics	A		ČSN EN ISO 21420 art. 5	P
1.1.2	Levels and classes of protection	A		See requirement 1.1.2.1, 1.1.2.2 below	P
1.1.2.1	Optimum level of protection	A		ČSN EN 388+A1 art. 4	P
1.1.2.2	Classes of protection appropriate to different levels of risks	A	ČSN EN 407 ed. 2, art. 4	ČSN EN 388+A1 art. 4	P
1.2	Innocuousness of PPE	A	ČSN EN 12477/A1 art. 3	See requirement 1.2.1, 1.2.1.1, 1.2.1.2 a 1.2.1.3 below	P
1.2.1	Absence of risks and other inherent nuisance factors	A	ČSN EN 407 ed. 2, art. 4.4.1	ČSN EN ISO 21420 art. 4.2	P
1.2.1.1	Suitable constituent materials	A	ČSN EN ISO 21420 art. 4.2		P
1.2.1.2	Satisfactory surface condition of all PPE parts in contact with the user	A		ČSN EN ISO 21420 art. 4.2, 5	P
1.2.1.3	Maximum permissible user impediment	A	ČSN EN ISO 21420 art. 5.2		P

Requirement number in Annex II	Requirement description	Application A – N/A	Article of the harmonised standard specifying the requirement (according to Annex ZA)	Other technical specification or the manner of proving the compliance with the requirement	Assessment P – N/P
1.3	Comfort and effectiveness	A	ČSN EN 12477/A1 art. 3, 3.1	See requirements 1.3.1, 1.3.2 below	P
1.3.1	Adaptation of PPE to user morphology	A		ČSN EN ISO 21420 art. 5.1	P
1.3.2	Lightness and design strength	A	ČSN EN 407 ed. 2, art. 4.3	ČSN EN ISO 21420 art 4.1 ČSN EN 388+A1, art. 4	P
1.3.3	Compatibility of different classes or types of PPE designed for simultaneous use	N/A			
1.3.4	Protective clothing containing removable protectors	N/A			
1.4	Manufacturer's instructions and information	A	ČSN EN ISO 21420 art. 7.3 ČSN EN 388+A1, art. 7 ČSN EN 407 ed. 2, art. 8 ČSN EN 12477/A1 art. 7		P

Table 2: Overview of basic requirements and technical specifications used in the PPE designing. Additional requirements common to several classes or types of PPE

Requirement number in Annex II	Requirement description	Application A – N/A	Article of the harmonised standard specifying the requirement (according to Annex ZA)	Other technical specification or the manner of proving the compliance with the requirement	Assessment P – N/P
2.1	PPE incorporating adjustment systems	N/A			
2.2	PPE enclosing the parts of the body to be protected	A		Direct assessment according to the art. 2.2 of Annex II PPE Regulation	P
2.3	PPE for the face, eyes and respiratory system	N/A			
2.4	PPE subject to ageing	A	ČSN EN ISO 21420, art. 4.3, 7.2.1.1, 7.2.2 ČSN EN 12477/A1 art. 3		P
2.5	PPE which may be caught up during use	A		ČSN EN ISO 21420, art. 7.3.7	P
2.6	PPE for use in potentially explosive atmospheres	N/A			
2.7	PPE intended for rapid intervention or to be put on or removed rapidly	N/A			
2.8	PPE for intervention in very dangerous situations	N/A			

Requirement number in Annex II	Requirement description	Application A – N/A	Article of the harmonised standard specifying the requirement (according to Annex ZA)	Other technical specification or the manner of proving the compliance with the requirement	Assessment P – N/P
2.9	PPE incorporating components which can be adjusted or removed by the user	N/A			
2.10	PPE for connection to complementary equipment external to the PPE	N/A			
2.11	PPE incorporating a fluid circulation system	N/A			
2.12	PPE bearing one or more identification markings or indicators directly or indirectly relating to health and safety	A	ČSN EN ISO 21420 art. 7.2.1.1/d, 7.2.2/e, 7.3.5 ČSN EN 388+A1 art. 7 ČSN EN 407 ed. 2, art. 7 ČSN EN 12477/A1 art. 6		P
2.13	PPE capable of signalling the user's presence visually	N/A			
2.14	'Multi-risk' PPE	A		ČSN EN 388+A1 ČSN EN 407 ed. 2 ČSN EN 12477/A1	P

Table 3: Overview of basic requirements and technical specifications used in the PPE designing. Additional requirements specific to particular risks

Requirement number in Annex II	Requirement description	Application A – N/A	Article of the harmonised standard specifying the requirement (according to Annex ZA)	Other technical specification or the manner of proving the compliance with the requirement	Assessment P – N/P
3.1	Protection against mechanical impact	N/A			
3.1.1	Impact caused by falling or ejected objects and collision of parts of the body with an obstacle	N/A			
3.1.2	Falls	N/A			
3.1.2.1	Prevention of falls due to slipping	N/A			
3.1.2.2	Prevention of falls from a height	N/A			
3.1.3	Mechanical vibration	N/A			
3.2	Protection against static compression of part of the body	N/A			
3.3	Protection against mechanical injuries	A	ČSN EN 388+A1, art. 4.1 ČSN EN 12477/A1 art. 3	ČSN EN 407 ed. 2, art. 4.3, 4.4	P
3.4	Protection in liquids	N/A			
3.4.1	Prevention of drowning	N/A			
3.4.2	Buoyancy aids	N/A			
3.5	Protection against the harmful effects of noise	N/A			

Requirement number in Annex II	Requirement description	Application A – N/A	Article of the harmonised standard specifying the requirement (according to Annex ZA)	Other technical specification or the manner of proving the compliance with the requirement	Assessment P – N/P
3.6	Protection against heat and/or fire	A	ČSN EN 407 ed. 2, art. 4.5 ČSN EN 12477/A1 art. 3		P
3.6.1	PPE constituent materials and other components	A		See requirement 3.6	P
3.6.2	Complete PPE ready for use	A		See requirement 3.6	P
3.7	Protection against cold	N/A			
3.7.1	PPE constituent materials and other components	N/A			
3.7.2	Complete PPE ready for use	N/A			
3.8	Protection against electric shock	N/A			
3.8.1	Insulating equipment	N/A			
3.8.2	Conductive equipment	N/A			
3.9	Radiation protection	N/A			
3.9.1	Non-ionising radiation	N/A			
3.9.2	Ionising radiation	N/A			
3.9.2.1	Protection against external radioactive contamination	N/A			
3.9.2.2	Protection against external irradiation	N/A			
3.10	Protection against substances and mixtures which are hazardous to health and against harmful biological agents	N/A			
3.10.1	Respiratory protection	N/A			
3.10.2	Protection against cutaneous and ocular contact	N/A			
3.11	Diving equipment	N/A			

When designing the product, the manufacturer applied the following standard harmonised to Regulation (EU) 2016/425:

**ČSN EN 388+A1:2019 (EN 388:2016+A1:2018)**

Protective gloves against mechanical risks

**ČSN EN 12477:2002/A1:2005 (EN 12477:2001/A1:2005)**

Protective gloves for welders

and technical standards:

**ČSN EN ISO 21420:2021 (EN ISO 21420:2020)**

Protective gloves - General requirements and test methods

**ČSN EN 407 ed. 2:2021 (EN 407:2020)**

Protective gloves against thermal risks (heat and/or fire)

### 3.2 Indicators specifying basic requirements and test methods

Indicators specifying applicable basic requirements (marked with "A" in the third column of Tables No. 1 through 3):

- General requirements
  - health safety, design, comfort, ergonomics
  - innocuousness - general
  - pH value
  - chromium (VI) content
  - azo-dyes
  - sizes
  - dexterity
- Mechanical risks
  - abrasion resistance
  - blade cut resistance
  - tear resistance
  - puncture resistance
  - TDM: cut resistance
- Thermal risks
  - burning behaviour
  - contact heat
  - convective heat
  - radiant heat
  - small drops of molten metal
  - large quantities of molten metal
- Electrical (volume) resistance through a material
- Marking
- Information for use

### 3.3 Test methods

Table 4: Overview of test methods used for evaluating the materials and product

Properties	Test method
Design, comfort, ergonomics	Visual assessment, wearing test
Health safety – generally	Visual assessment / Declaration about Innocuousness issued by the manufacturer
pH value	EN ISO 3071, EN ISO 4045
Chromium (VI) content	EN ISO 17075
Azo-dyes	EN ISO 14362-1, EN ISO 14362-3 and internal test method ITC IZP A-95-28
Size	ČSN EN ISO 21420, art. 6.1 ČSN EN 420+A1, art. 6.1
Dexterity	ČSN EN ISO 21420, art. 6.2; ČSN EN 12477, art. 5.9
Abrasion resistance	ČSN EN 388+A1, art. 6.1, ČSN EN 12477, art. 5.1

Table 4: Continued from page 10

Overview of test methods used for evaluating the materials and product

Properties	Test method
Cut resistance	ČSN EN 388+A1, art. 6.2; ČSN EN 12477, art. 5.2
Tear resistance	ČSN EN 388+A1, art. 6.4; ČSN EN 12477, art. 5.3
Puncture resistance	ČSN EN 388+A1, art. 6.5; ČSN EN 12477, art. 5.4
TDM: cut resistance	ČSN EN 388+A1, art. 6.3
Limited flame spread	ČSN EN 407 ed. 2, art. 6.2, EN ISO 15025, method B, ČSN EN 12477, art. 5.5
Contact heat	ČSN EN 407 ed. 2, art. 6.3, EN ISO 12127-1, contact heat 250 °C or 350 °C for types SW-1184BK-RP2 and SW-1184BK-RP3, ČSN EN 12477, art. 5.6
Convective heat	ČSN EN 407 ed. 2, art. 6.4, EN ISO 9151, ČSN EN 12477, art. 5.7
Radiant heat	ČSN EN 407 ed. 2, art. 6.5, EN ISO 6942 method B, heat flux density 20 kW/m <sup>2</sup>
Small drops of molten metal	ČSN EN 407 ed. 2, art. 6.6, EN 348, ČSN EN 12477, art. 5.8
Large quantities of molten metal	ČSN EN 407 ed. 2, art. 6.7, EN ISO 9185
Electrical (volume) resistance	ČSN EN 1149-2; ČSN EN 12477, art. 5.10
Marking	Visual assessment
Information for use	Visual assessment

### 3.4 Place and scope of sampling

Samples of the assessed product were delivered by the Customer on 2023-12-12 in compliance with the instruction of the designated worker of the NB at the quantity 1 pair of gloves from each type.

With regard to the fact that this is the EU type examination by a notified body, the Customer asking for assessing the conformity is responsible for selecting a sample (or prototype). The test examination does not include inspection activity focused on the conformity of properties of all products introduced to the market with the assessed (proto)type.

### 3.5 Place of performing the tests and assessment

Tests were performed in the following accredited testing laboratories: Institut pro testování a certifikaci, a.s. Zlín, Czech Republic, CENTEXBEL, Gent, Belgium, Ti Testing Laboratories, Lahore, Pakistan.

The documentation was examined and visual inspection and product type assessment were performed in Institut pro testování a certifikaci, a.s. Zlín, Czech Republic.

### 3.6 Results of tests and assessment

Results of the personal protective equipment evaluation are summarised in Table No. 5. Test methods stated in respective part of Table No. 4 were used.

Table 5: Result of the evaluation of the WELDING GLOVES SERIES SW-1184 Series, Type: SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3, SW-1185MG2-RB, SW-1184MG2-RB.

Significant property	Measuring unit	Requirement	Determination / Document No.
Design, comfort, ergonomics and construction	-	ČSN EN ISO 21420 art. 4.1, 5	pass / D16
Health safety Innocuousness – general	-	ČSN EN ISO 21420 art. 4.2	pass / D1, D2, D3, D4, D6, D7, D8, D9, D10, D11, D12, D13, D14, D15, D18, D19, D20, D21, D22
pH value  Upper material cow split leather - yellow - blue - red - black - grey - orange - red brown - dark green - green - beige - dark brown - olive - natural Upper material cow grain leather - red - white Lining - white knitted fabric Lining - kevlar	-	ČSN EN ISO 21420 art. 4.2 > 3,5 < 9,5	pass / D1, D3, D4, D6, D7, D8, D9, D10, D11, D12, D13, D14, D15, D18, D19, D20, D21 4,22 4,05 3,70 4,87 4,29 4,56 4,25 4,42 4,02 5,04 4,09 4,33 4,51 4,86 4,75 7,2 6,5
Chromium (VI) content Upper material cow split leather: - black, natural, dark green, beige, olive, blue, yellow, red brown, green, orange, grey, red, dark brown Upper material cow grain leather - red, white	mg/kg	ČSN EN ISO 21420 art. 4.2 ≤ 3	pass / D2, D3, D4, D6, D7, D8, D9, D10, D11, D13, D14, D15, D18, D20, D21 D21 < 3
Azo-dyes Upper material cow split leather - yellow, blue, red, black, grey, orange, red brown, dark green, green, beige, dark brown, olive Upper material cow grain leather - red Lining - kevlar	mg/kg	ČSN EN ISO 21420 art. 4.2  undetectable	pass / D4, D6, D7, D8, D10, D11, D12, D13, D14, D18, D19, D20, D21  not detected

Table 5: Continued from page 12

Result of the evaluation of the WELDING GLOVES SERIES SW-1184 Series, Type: SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3, SW-1185MG2-RB, SW-1184MG2-RB.

Significant property	Measuring unit	Requirement	Determination / Document No.
<b>Size</b>	mm	ČSN EN ISO 21420 art. 5.1 Annex B, table B.1 art. 3.2 ČSN EN 12477/A1 min. glove length:	<b>pass / D16</b>
Size 9		320	348
Size 10		330	396
Size 11		340	451
Size 12		350	550
<b>Dexterity</b> - the smallest diameter of the roll for which the test conditions are met	mm	ČSN EN ISO 21420 art. 5.2 Level 2: 9,5 art. 3.3 ČSN EN 12477/A1 Table 2 Class A: min. Level 1: 11,0	<b>pass / D16</b>  9,5
- types: SW-1185MG2-RB, SW-1184MG2-RB - types SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3		ČSN EN ISO 21420 art. 5.2 Level 1: 11,0 art. 3.3 ČSN EN 12477/A1 Table 2 Class A: min. Level 1: 11,0	11,0
<b>Abrasion resistance</b> <i>palm part (grain leather)</i>	The number of cycles to throughout	art. 4 ČSN EN 388+A1 Level 2: ≥ 500 < 2000 art. 3.3 ČSN EN 12477/A1 Table 2 Class A: min. Level 2: ≥ 500	<b>pass / D21</b>  > 500 / < 2000
- types: SW-1185MG2-RB, SW-1184MG2-RB <i>palm part (split leather)</i>		art. 4 ČSN EN 388+A1 Level 4: ≥ 8000 art. 3.3 ČSN EN 12477/A1 Table 2 Class A: min. Level 2: ≥ 500	<b>pass / D5</b>  > 8000
- types SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3	The number of cycles to throughout		
<b>Blade cut resistance</b> - Index <i>palm part (grain leather)</i>	-	art. 4 ČSN EN 388+A1 Level 2: ≥ 2,5 < 5,0 art. 3.3 ČSN EN 12477/A1 Table 2 Class A: min. Level 1: ≥ 1,2	<b>pass / D5</b>  4,84
- types: SW-1185MG2-RB, SW-1184MG2-RB <i>palm part (split leather)</i>		art. 4 ČSN EN 388+A1 Level 2: ≥ 2,5 < 5,0 art. 3.3 ČSN EN 12477/A1 Table 2 Class A: min. Level 1: ≥ 1,2	<b>pass / D5</b>  4,86
- types SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1	-		

Table 5 – continued from the page 13

Result of the evaluation of the WELDING GLOVES SERIES SW-1184 Series, Type: SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3, SW-1185MG2-RB, SW-1184MG2-RB.

Significant property	Measuring unit	Requirement	Determination / Document No.
<b>Blade cut resistance</b> - Index <i>palm part (split leather) reinforced</i>	-	art. 4 ČSN EN 388+A1 Level 4: ≥ 10 < 20 art. 3.3 ČSN EN 12477/A1 Table 2 Class A: min. Level 1: ≥ 1,2	<b>pass / D5</b>  18,38
- types SW-1184BK-RP2 SW-1184BK-RP3		art. 4 ČSN EN 388+A1 Level 4: ≥ 75 art. 3.3 ČSN EN 12477/A1 Table 2 Class A: min. Level 2: ≥ 25	<b>pass / D5</b>  > 80
<b>Tear resistance</b> <i>palm part (grain leather)</i>	N	art. 4 ČSN EN 388+A1 Level 4: ≥ 75 art. 3.3 ČSN EN 12477/A1 Table 2 Class A: min. Level 2: ≥ 25	<b>pass / D5</b>  > 80
- types: SW-1185MG2-RB, SW-1184MG2-RB		art. 4 ČSN EN 388+A1 Level 4: ≥ 75 art. 3.3 ČSN EN 12477/A1 Table 2 Class A: min. Level 2: ≥ 25	<b>pass / D5</b>  > 80
<b>Tear resistance</b> <i>palm part (split leather)</i>	N	art. 4 ČSN EN 388+A1 Level 4: ≥ 75 art. 3.3 ČSN EN 12477/A1 Table 2 Class A: min. Level 2: ≥ 25	<b>pass / D5</b>  > 80
- types SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3		art. 4 ČSN EN 388+A1 Level 4: ≥ 150 art. 3.3 ČSN EN 12477/A1 Table 2 Class A: min. Level 2: ≥ 60	<b>pass / D5</b>  217
<b>Puncture resistance</b> <i>palm part (grain leather)</i>	N	art. 4 ČSN EN 388+A1 Level 4: ≥ 150 art. 3.3 ČSN EN 12477/A1 Table 2 Class A: min. Level 2: ≥ 60	<b>pass / D5</b>  217
- types: SW-1185MG2-RB, SW-1184MG2-RB <i>palm part (split leather)</i>		art. 4 ČSN EN 388+A1 Level 4: ≥ 150 art. 3.3 ČSN EN 12477/A1 Table 2 Class A: min. Level 2: ≥ 60	<b>pass / D5</b>  198
- types SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3	N		
<b>TDM: cut resistance</b> <i>palm part (grain leather)</i>	N	art. 4.1 ČSN EN 388+A1 Level B: ≥ 5 < 10	<b>pass / D5</b>  6,00
- types: SW-1184MG2-RB		art. 4.1 ČSN EN 388+A1 Level F: ≥ 30	<b>pass / D5</b>  44,00
<b>TDM: cut resistance</b> <i>palm part (grain leather)</i>	N	art. 4.1 ČSN EN 388+A1 Level F: ≥ 30	<b>pass / D5</b>  44,00
- types: SW-1185MG2-RB with kevlar lining			

Table 5 – continued from the page 14

Result of the evaluation of the WELDING GLOVES SERIES SW-1184 Series, Type: SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3, SW-1185MG2-RB, SW-1184MG2-RB.

Significant property	Measuring unit	Requirement	Determination / Document No.
<b>Burning behaviour – Limited flame spread ignition time 10 s</b> Whole gloves - types: SW-1185MG2-RB, SW-1184MG2-RB (grain leather)	-	art. 4.5.2 ČSN EN 407 ed. 2 <b>Level 4</b> art. 3.3 ČSN EN 12477/A1 Table 2 <b>Class A:</b> min. Level 3	pass / D1
- burning characteristics	-	- if it melts, the material shall not drip - the innermost surface of the glove shall show no sign of melting - the seam shall not come apart	- the material does not melt or drip - the innermost surface of the glove shows no sign of melting - seams does not come apart
- after flame time	s	≤ 2	0
- afterglow time	s	≤ 5	0
<b>Burning behaviour – Limited flame spread ignition time 10 s</b> Whole gloves - types SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3 (split leather)	-	art. 4.5.2 ČSN EN 407 ed. 2 <b>Level 4</b> art. 3.3 ČSN EN 12477/A1 Table 2 <b>Class A:</b> min. Level 3	pass / D1
- burning characteristics	-	- if it melts, the material shall not drip - the innermost surface of the glove shall show no sign of melting - the seam shall not come apart	- the material does not melt or drip - the innermost surface of the glove shows no sign of melting - seams does not come apart
- after flame time	s	≤ 2	0
- afterglow time	s	≤ 5	0
<b>Contact heat (temperature 250 °C)</b> - threshold time $t_t$ Palm part of the glove - grain leather - types: SW-1185MG2-RB, SW-1184MG2-RB	s	art. 4.5.3 ČSN EN 407 ed. 2 <b>Level 2:</b> ≥ 15 art. 3.3 ČSN EN 12477/A1 Table 2 <b>Class A:</b> min. Level 1: ≥ 15,0	pass / D5 18,3
<b>Contact heat (temperature 250 °C)</b> - threshold time $t_t$ Palm part of the glove - split leather - types SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1	s	art. 4.5.3 ČSN EN 407 ed. 2 <b>Level 2:</b> ≥ 15 art. 3.3 ČSN EN 12477/A1 Table 2 <b>Class A:</b> min. Level 1: ≥ 15,0	pass / D5 15,4
<b>Contact heat (temperature 350 °C)</b> - threshold time $t_t$ Palm part of the glove - split leather - types SW-1184BK-RP2 SW-1184BK-RP3	s	art. 4.5.3 ČSN EN 407 ed. 2 <b>Level 3:</b> ≥ 15 art. 3.3 ČSN EN 12477/A1 Table 2 <b>Class A:</b> min. Level 1: ≥ 15,0	pass / D5 15,4

Table 5 – continued from the page 15

Result of the evaluation of the WELDING GLOVES SERIES SW-1184 Series, Type: SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3, SW-1185MG2-RB, SW-1184MG2-RB.

Significant property	Measuring unit	Requirement	Determination / Document No.
<b>Convective heat HTI<sub>24</sub></b> Palm of glove - grain leather back of glove - types: SW-1185MG2-RB, SW-1184MG2-RB	s	art. 4.5.4 ČSN EN 407 ed. 2 <b>Level 3:</b> ≥ 10 < 18 art. 3.3 ČSN EN 12477/A1 Table 2 <b>Class A:</b> min. Level 1: ≥ 7,0	pass / D5 13,94
<b>Convective heat HTI<sub>24</sub></b> Palm of glove - split leather back of glove - types SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3	s	art. 4.5.4 ČSN EN 407 ed. 2 <b>Level 3:</b> ≥ 10 < 18 art. 3.3 ČSN EN 12477/A1 Table 2 <b>Class A:</b> min. Level 1: ≥ 7,0	pass / D5 15,35
<b>Radiant heat RHTI<sub>24</sub></b> - heat transfer $t_{24}$ Grain leather - types: SW-1185MG2-RB, SW-1184MG2-RB	s	art. 4.5.5 ČSN EN 407 ed. 2 <b>Level 1:</b> ≥ 7 < 20	pass / D3 26,0*
<b>Radiant heat RHTI<sub>24</sub></b> - heat transfer $t_{24}$ Split leather - types SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3	s	art. 4.5.5 ČSN EN 407 ed. 2 <b>Level 1:</b> ≥ 7 < 20	pass / D5 65,9*
<b>Small splashes of molten metal</b> - palm - grain leather - types: SW-1185MG2-RB, SW-1184MG2-RB	number of drops	art. 4.5.6 ČSN EN 407 ed. 2 <b>Level 4:</b> ≥ 35 art. 3.3 ČSN EN 12477/A1 Table 2 <b>Class A:</b> min. Level 3: ≥ 25	pass / D5 > 40
<b>Small splashes of molten metal</b> - palm - split leather - types SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3	number of drops	art. 4.5.6 ČSN EN 407 ed. 2 <b>Level 4:</b> ≥ 35 art. 3.3 ČSN EN 12477/A1 Table 2 <b>Class A:</b> min. Level 3: ≥ 25	pass / D5 > 40
<b>Small splashes of molten metal</b> - back of the glove - cuff	number of drops	art. 4.5.6 ČSN EN 407 ed. 2 <b>Level 4:</b> ≥ 35 art. 3.3 ČSN EN 12477/A1 Table 2 <b>Class A:</b> min. Level 3: ≥ 25	pass / D5 > 40
<b>Large quantities of molten metal</b> - palm - grain leather - types: SW-1185MG2-RB, SW-1184MG2-RB	g	art. 4.5.7 ČSN EN 407 ed. 2 <b>Level 2</b> ≥ 60 < 120	pass / D5 > 200*

\* products have been downgraded at the request of the manufacturer

Table 5 – continued from the page 16

Result of the evaluation of the WELDING GLOVES SERIES SW-1184 Series, Type: SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3, SW-1185MG2-RB, SW-1184MG2-RB.

Significant property	Measuring unit	Requirement	Determination / Document No.
Large quantities of molten metal - palm - split leather - types SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3	g	art. 4.5.7 ČSN EN 407 ed. 2 <b>Level 2</b> ≥ 60 < 120	pass / D5 > 200*
Electrical (volume) resistance	Ω	art. 3.4 ČSN EN 12477/A1 <b>Class A:</b> > 10 <sup>5</sup>	pass / D17 > 10 <sup>5</sup>
Marking	-	ČSN EN ISO 21420 art. 7.2 ČSN EN 388+A1 art. 7 ČSN EN 407 ed. 2 art. 7 ČSN EN 12477/A1 art. 8	pass / D16
Information for use	-	ČSN EN ISO 21420 art. 7.3 ČSN EN 388+A1 art. 8 ČSN EN 407 ed. 2 art. 8 ČSN EN 12477/A1 art. 7	pass / D16

\* products have been downgraded at the request of the manufacturer

The bases for the evaluations stated in Table No. 5 are the test results specified in the following documents:

- D1: Accredited Laboratory Test Report Ref. No. 723302562-01 issued by Institut pro testování a certifikaci, a.s. Zlín, Czech Republic, on 2024-01-16
- D2: Accredited Laboratory Test Report Ref. No. 723302544/04 issued by Institut pro testování a certifikaci, a.s. Zlín, Czech Republic, on 2023-12-21
- D3: Analysis Report No. 19.00850.01 issued by CENTEXBEL, Gent, Belgium, on 2019-03-22
- D4: Test Report No. 18007-23 issued by Tti Testing Laboratories, Lahore, Pakistan on 2023-07-21
- D5: Test Report No. 16701-23 issued by Tti Testing Laboratories, Lahore, Pakistan on 2023-07-08
- D6: Test Report No. 17998-23 issued by Tti Testing Laboratories, Lahore, Pakistan on 2023-07-21
- D7: Test Report No. 18000-23 issued by Tti Testing Laboratories, Lahore, Pakistan on 2023-07-21
- D8: Test Report No. 18002-23 issued by Tti Testing Laboratories, Lahore, Pakistan on 2023-07-21
- D9: Test Report No. 18010-23 issued by Tti Testing Laboratories, Lahore, Pakistan on 2023-07-21
- D10: Test Report No. 18015-23 issued by Tti Testing Laboratories, Lahore, Pakistan on 2023-07-21

- D11: Test Report No. 18017-23 issued by Tti Testing Laboratories, Lahore, Pakistan on 2023-07-21
- D12: Test Report No. 18026-23 issued by Tti Testing Laboratories, Lahore, Pakistan on 2023-07-21
- D13: Test Report No. 18629-23 issued by Tti Testing Laboratories, Lahore, Pakistan on 2023-07-27
- D14: Test Report No. 18631-23 issued by Tti Testing Laboratories, Lahore, Pakistan on 2023-07-27
- D15: Test Report No. 18634-23 issued by Tti Testing Laboratories, Lahore, Pakistan on 2023-07-27
- D16: Record of assessment No. 723302562 issued by Institut pro testování a certifikaci, a.s. Zlín, Czech Republic on 2024-01-17
- D17: Annex to EU Type examination certificate Nr. 092/2019/0749.02 issued by CENTEXBEL, Gent, Belgium, on 2019-04-25
- D18: Test Report No. 08289-22 issued by Tti Testing Laboratories, Lahore, Pakistan on 2022-05-11
- D19: Analysis Report No. 20.07891.01 issued by CENTEXBEL, Gent, Belgium, on 2021-03-22
- D20: Test Report No. 18631-23 issued by Tti Testing Laboratories, Lahore, Pakistan on 2023-07-27
- D21: Accredited Laboratory Test Report Ref. No. 723302544-02 issued by Institut pro testování a certifikaci, a.s. Zlín, Czech Republic, on 2023-11-15
- D22: Declaration about innocuousness issued by company PAK BENELUX SAFETY WEARS, Pakistan, on 2024-01-22

### 3.7 Assessment of product conformity with technical specifications and basic requirements

The assessed product – WELDING GLOVES SERIES SW-1184 Series, Type: SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER, SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3, SW-1185MG2-RB, SW-1184MG2-RB- specified in Item 1 hereof – complies with the requirements set by the following technical standards with regard to its design and submitted documentation:

#### ČSN EN 388+A1:2019 (EN 388:2016+A1:2018)

Protective gloves against mechanical risks

#### ČSN EN ISO 21420:2021 (EN ISO 21420:2020)

Protective gloves - General requirements and test methods

#### ČSN EN 407 ed. 2:2021 (EN 407:2020)

Protective gloves against thermal risks (heat and/or fire)

#### ČSN EN 12477:2002/A1:2005 (EN 12477:2001/A1:2005)

Protective gloves for welders

Results of the evaluation of the personal protective equipment stated in Table No. 5 hereof prove the conformity of all indicators specifying general basic requirements of Regulation (EU) 2016/425, additional basic requirements common for more types of PPE and additional basic requirements for special risks applicable to the evaluated type of product.



#### 4. Conclusion

Notified Body 1023 performed EU Type-Examination of the personal protective equipment

##### **WELDING GLOVES SERIES SW-1184 Series**

**Type: SW-1184BK, SW-1184BK-MITTEN, SW-1184BK-SUPER,  
SW-1184BK-VB1, SW-1184BK-RP2, SW-1184BK-RP3,  
SW-1185MG2-RB, SW-1184MG2-RB.**

Technical specifications used by the manufacturer are in compliance with basic requirements of Regulation (EU) 2016/425 of the European Parliament and of the Council of 9 March 2016 on personal protective equipment and repealing Council Directive 89/686/EEC.

The sample of the personal protective equipment was produced in compliance with the technical documentation of the manufacturer and can be fully safely used for its intended purpose.

The sample of the personal protective equipment meets all the provisions of the Regulation (EU) 2016/425 of the European Parliament and of the Council of 9 March 2016 on personal protective equipment and repealing Council Directive 89/686/EEC.

Notified Body NB 1023 decided to issue the Type-Examination Certificate with validity of 5 years.

#### 5. List of documents used for the preparation for the Evaluation Report

- Application for the EU Type-Examination submitted by PAK BENELUX SAFETY WEARS company dated on 2023-11-20
- Technical documentation issued by the PAK BENELUX SAFETY WEARS dated on 2024-01-22
- Check list issued by PAK BENELUX SAFETY WEARS company on 2024-01-22
- Accredited Laboratory Test Report Ref. No. 723302562-01 issued by Institut pro testování a certifikaci, a.s. Zlín, Czech Republic, on 2024-01-16
- Accredited Laboratory Test Report Ref. No. 723302544/04 issued by Institut pro testování a certifikaci, a.s. Zlín, Czech Republic, on 2023-12-21
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- Test Report No. 18002-23 issued by Tti Testing Laboratories, Lahore, Pakistan on 2023-07-21
- Test Report No. 18010-23 issued by Tti Testing Laboratories, Lahore, Pakistan on 2023-07-21
- Test Report No. 18015-23 issued by Tti Testing Laboratories, Lahore, Pakistan on 2023-07-21
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- Test Report No. 18026-23 issued by Tti Testing Laboratories, Lahore, Pakistan on 2023-07-21
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- Accredited Laboratory Test Report Ref. No. 723302544-02 issued by Institut pro testování a certifikaci, a.s. Zlín, Czech Republic, on 2023-11-15
- Declaration about innocuousness issued by company PAK BENELUX SAFETY WEARS, Pakistan, on 2024-01-22

- COMPLETE RANGE OF
- Leather Gloves
  - Welding Garments
  - Workwears




# PAK BENELUX


*Safety Wears*

Manufacturers & Exporters of Leather Gloves,  
Welding Garments and Work Wears

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